



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY  
AFFAIRS (PERA)  
BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/pera/](http://www.miamidade.gov/pera/)

**Trulite Glass & Aluminum Solutions, LLC**  
**800 Fairway Drive, Suite 200**  
**Deerfield Beach, FL 33441**

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "IGS 450 EZ" Aluminum Storefront-/ Window Wall System – N. I.**

**APPROVAL DOCUMENT:** Drawing No. **AD11-24**, titled "Series IGS450EZ Alum. Storefront/ Window Wall System Non – Impact", sheets 1 through 7 of 7, dated 09/22/11, with the latest revision dated 03/15/12, prepared by MCY Engineering, Inc., signed and sealed by Yiping Wang, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: None.**

**LIMITATIONS:** Glazing to be 1-inch overall Insulated Glass.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, Medley, Florida, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. **08-1024.07** and consists of this page 1 and evidence pages E-1, and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P. E.**

MIAMI-DADE COUNTY  
APPROVED

*J. Gascon*  
4/5/12

NOA No. 11-1207.04  
Expiration Date: April 04, 2017  
Approval Date: April 05, 2012  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.  
*(Submitted under previous NOA's No.'s 08-1024.07 and 99-0217.04)*
2. Drawing No. AD11-24, titled "Series IGS450EZ Alum. Storefront/ Window Wall System Non - Impact", sheets 1 through 7 of 7, dated 09/22/11, with the latest revision dated 03/15/12, prepared by MCY Engineering, Inc., signed and sealed by Yiping Wang, P. E.

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94; along with marked-up drawings and installation diagram of an aluminum storefront system, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-7012 dated 03/06/07, signed and sealed by Michael Wenzel, P. E.  
*(Submitted under previous NOA No. 08-1024.07)*
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94;  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94;  
3) Water Resistance Test, per FBC, TAS 202-94;  
along with marked-up drawings and installation diagram of an aluminum storefront system, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s FTL-2082 and FTL-2115, dated 10/09/98, both signed and sealed by Gilbert Diamond, P. E.  
*(Submitted under previous NOA No. 99-0217.04)*

**C. CALCULATIONS:**

1. Anchor verification calculations and structural analysis, complying with FBC-2004/2007, prepared by Al-Farooq Corporation, dated 10/10/08, signed and sealed by Humayoun Farooq, P. E.  
*(Submitted under previous NOA No. 08-1024.07)*
2. Glazing complies with ASTM E1300-02/ 04

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

**E. MATERIAL CERTIFICATIONS**

1. None.



Jaime D. Gascon, P. E.  
Product Control Section Supervisor  
NOA No. 11-1207.04  
Expiration Date: April 04, 2017  
Approval Date: April 05, 2012

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**F. STATEMENTS**

1. Statement letter of certification that the new extrusions-/ die-drawings by Sapa are identical with the extrusions-/ die-drawings by Bonnell and no additional calculations shall be required, dated 03/20/12, signed and sealed by Yiping Wang, P. E.
2. Statement letter of conformance, complying with FBC-2007 and FBC-2010, dated 12/01/11, signed and sealed by Yiping Wang, P. E.
3. Statement letter of no financial interest, dated 12/01/11, signed and sealed by Yiping Wang, P. E.
4. Letter of *Adoption of as his Own, the Work of another Engineer* per Section 61G15-27.001 of the F.B.P.E., dated 03/01/12 signed and sealed by Yiping Wang, P. E.
5. Florida Dept of State, listing of **Trulite Glass & Aluminum Solutions, LLC** (Foreign Limited Liability Co.), managed by Arch Intermediate Holding, LLC, Tamarac, FL.
6. Certificate of Amendment to Certificate of Formation of Arch Aluminum & Glass, LLC aware to change its name to: **Trulite Glass & Aluminum Solutions, LLC**, issued by in State of Delaware, dated July 25, 2011, signed by Grace Kurowska, CFO, Vice President, Treasurer & Secretary.
7. Certificate of Authentication of name change to **Trulite Glass & Aluminum Solutions, LLC** issued by the Secretary of State of the State of Delaware, dated 07/27/11, signed by Jeffrey W. Bullock, Secretary of State.

**G. OTHERS**

1. Notice of Acceptance No. **08-1024.07**, issued to Arch Aluminum & Glass Inc. for their Series "**IGS 450 EZ Aluminum Storefront System - N.I.**", approved on 01/08/09 and expiring on 04/04/12.



Jaime D. Gascon, P. E.

Product Control Section Supervisor

NOA No. 11-1207.04

Expiration Date: April 04, 2017

Approval Date: April 05, 2012

PRODUCT:

**IGS450EZ**  
ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

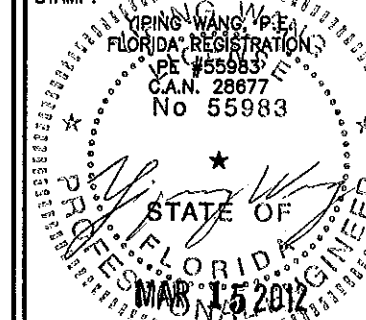
REV#	DATE/REMARKS

ENGINEER:

**MCY ENGINEERING, INC.**  
GLAZING CONSULTANT

8501 SW 124 AVE STE. 205A  
MIAMI, FL 33183  
P: 305-271-0117  
Email: MCY.Engineering@att.net  
www.MCYEngineering.com

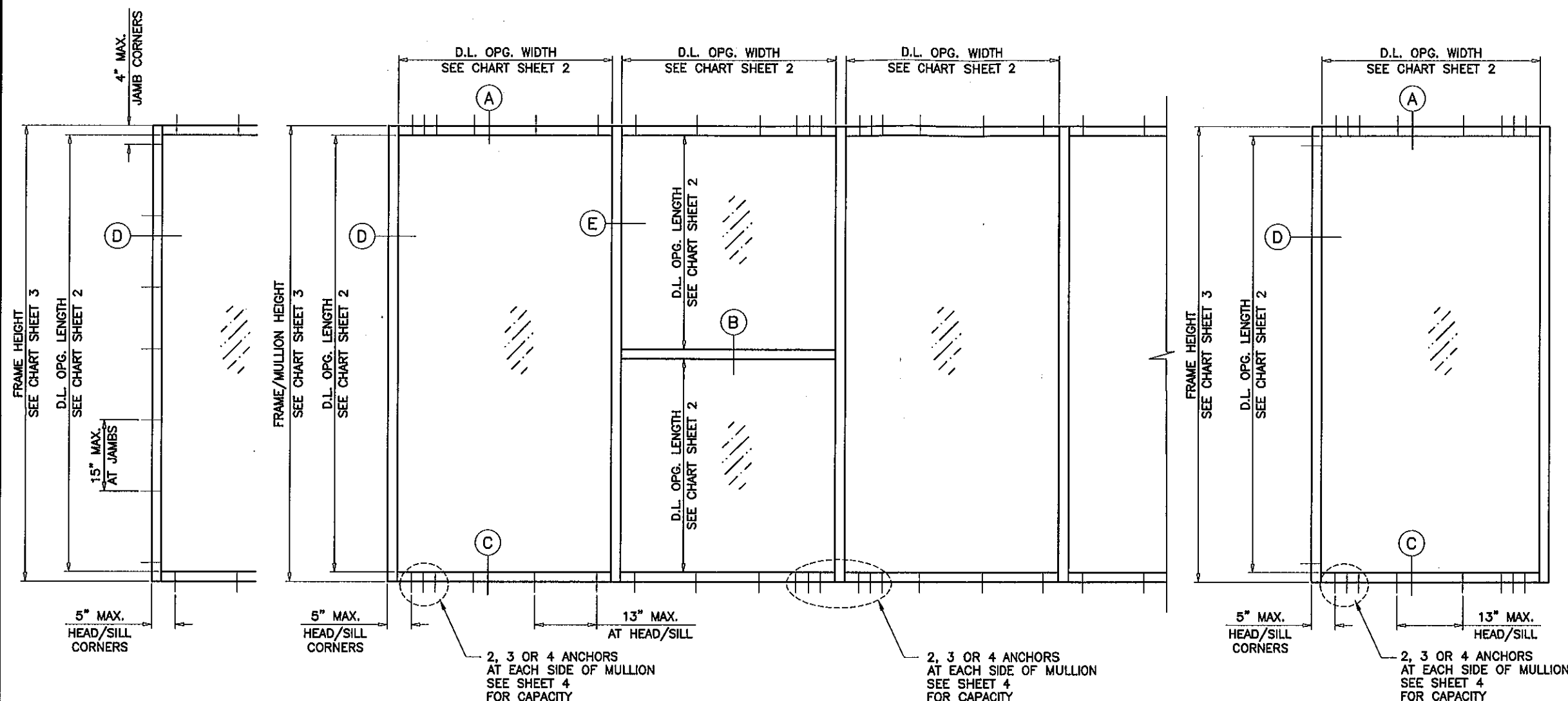
STAMP:



PRODUCT CONTROL APPROVAL:

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
Acceptance No. 11-1207-04  
Expiration Date 07/04/2017  
By *[Signature]*  
Miami Dade Product Control

DRAWN: S.L.	DRAWING No:
DATE: 9-22-11	<b>1 OF 7</b>
DWG: AD11-24	



TYPICAL ELEVATIONS

**SERIES-IGS450EZ ALUMINUM STOREFRONT SYSTEM**

- THIS SYSTEM IS NOT RATED FOR IMPACT. MIAMI-DADE COUNTY APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED.
- CODE REQUIREMENTS FOR SAFEGUARDS MUST BE OBSERVED.
- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE 2007/2010 EDITION INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).
- WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
- A LOAD DURATION INCREASE IN ALLOWABLE STRESS IS USED IN DESIGN OF WOOD ANCHORS ONLY.
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2010 FLORIDA BLDG. CODE SECTION 2003.8.4.

INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

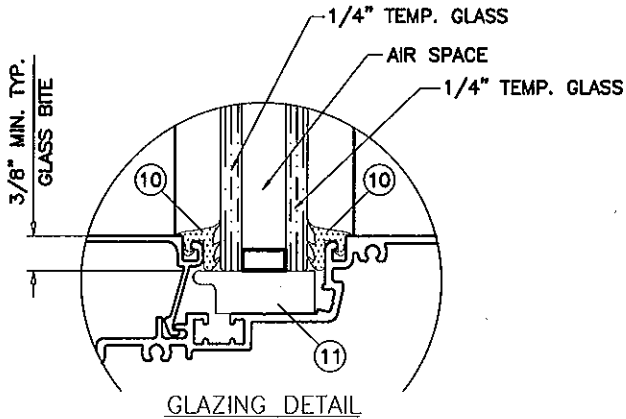
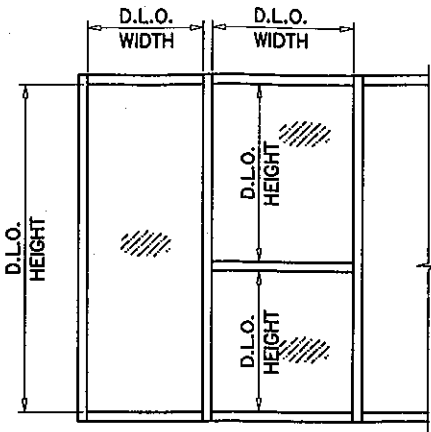
- STEP 1** DETERMINE DESIGN WIND LOAD REQUIREMENTS BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2** SEE CHARTS ON SHEETS 2 FOR DESIGN LOAD CAPACITY OF DESIRED GLASS SIZE.
- STEP 3** CHECK MULLION CAPACITY FOR A GIVEN SPACING AND HEIGHT USING CHARTS ON SHEET 3 THE CAPACITY SHOULD EXCEED THE DESIGN LOAD.
- STEP 4** USING CHART ON SHEETS 4 SELECT ANCHOR OPTION WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- STEP 5** THE LOWEST VALUE RESULTING FROM STEPS 2, 3 AND 4 SHALL APPLY TO ENTIRE SYSTEM.

- INSTALLATION OF THIS PRODUCT IN THE HVHZ AREA REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.
- INSTALLATION OF THIS SYSTEM OUTSIDE THE HVHZ AREA SHALL MEET THE APPLICABLE REQUIREMENTS FOR WIND BORNE DEBRIS PROTECTION.

GLASS LOAD CAPACITY - PSF		
NOMINAL DIMS.		1/4" TEMP. GLASS
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)
22"	68"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0
70"		100.0
22"	74"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0
70"		100.0
22"	80"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0
22"	86"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0
22"	92'	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0
22"	98"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
58"		100.0
64"		100.0

GLASS LOAD CAPACITY - PSF		
NOMINAL DIMS.		1/4" TEMP. GLASS
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)
22"	104"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
22"	110"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0
22"	116"	100.0
28"		100.0
34"		100.0
40"		100.0
46"		100.0
52"		100.0

NOTE:  
GLASS CAPACITIES ON THIS SHEET ARE BASED ON  
ASTM E1300-04 (3 SEC. GUSTS)



STEP 2: GLASS LOAD CAPACITY

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<http://www.trulite.com>

800 FAIRWAY DRIVE, Suite 200  
DEERFIELD BEACH, FL 33441  
p. 800-432-8132 | f. 954-724-2083

PRODUCT:

**IGS450EZ**  
ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

REVN	DATE/REMARKS

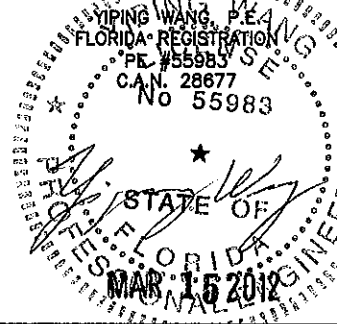
ENGINEER:



**MCY ENGINEERING, INC.**  
GLAZING CONSULTANT

8501 SW 124 AVE STE. 205A  
MIAMI, FL 33183  
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Email: [MCY.Engineering@att.net](mailto:MCY.Engineering@att.net)  
[www.MCYEngineering.com](http://www.MCYEngineering.com)

STAMP:



PRODUCT CONTROL APPROVAL:

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 11-1207.0A  
Expiration Date 04/04/2017  
By *[Signature]*  
Miami Dade Product Control

DRAWN: S.L.

DATE: 9-22-11

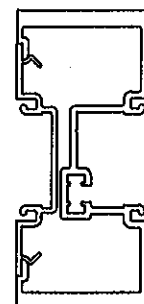
DWG: AD11-24

DRAWING No:

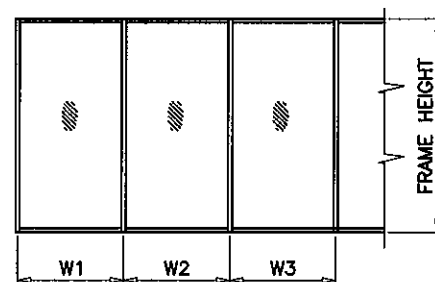
**2 OF 7**

MULLION LOAD CAPACITY - PSF WITHOUT INTERMEDIATE HORIZONTALS		
NOMINAL DIMS.		EXT. (+) INT. (-)
WIDTH (W)	FRAME HEIGHT	
24"	72"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		100.0
66"		100.0
72"		100.0
24"	78"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		100.0
66"		100.0
72"		100.0
24"	84"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		100.0
66"		100.0
72"		100.0
24"	90"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		94.1
66"		88.9
24"	96"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		93.0
54"		85.1
60"		79.2
24"	102"	100.0
30"		100.0
36"		98.1
42"		85.7
48"		76.6
54"		69.9

MULLION LOAD CAPACITY - PSF WITHOUT INTERMEDIATE HORIZONTALS		
NOMINAL DIMS.		EXT. (+) INT. (-)
WIDTH (W)	FRAME HEIGHT	
24"	108"	100.0
30"		97.3
36"		82.2
42"		71.6
48"		63.9
54"		58.1
24"	114"	100.0
30"		82.4
36"		69.5
42"		60.5
48"		53.9
24"	120"	87.3
30"		70.5
36"		59.4
42"		51.6
48"		45.8



MULLION

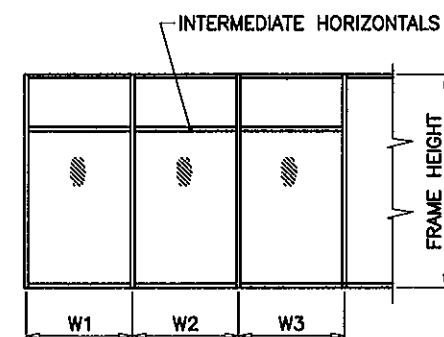


WIDTH (W) = W1  
AT FRAME JAMB

WIDTH (W) =  $\frac{W2 + W3}{2}$   
AT FRAME MULLION

MULLION LOAD CAPACITY - PSF WITH INTERMEDIATE HORIZONTALS		
NOMINAL DIMS.		EXT. (+) INT. (-)
WIDTH (W)	FRAME HEIGHT	
24"	72"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		90.0
60"		75.0
66"		64.0
72"		55.0
24"	78"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		90.0
60"		75.0
66"		64.0
72"		55.0
24"	84"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		90.0
60"		75.0
66"		64.0
72"		55.0
24"	90"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		89.2
60"		75.0
66"		64.0
24"	96"	100.0
30"		100.0
36"		100.0
42"		96.1
48"		84.1
54"		74.8
60"		67.3
24"	102"	100.0
30"		100.0
36"		93.5
42"		80.1
48"		70.1
54"		62.3

MULLION LOAD CAPACITY - PSF WITH INTERMEDIATE HORIZONTALS		
NOMINAL DIMS.		EXT. (+) INT. (-)
WIDTH (W)	FRAME HEIGHT	
24"	108"	100.0
30"		94.5
36"		78.8
42"		67.5
48"		59.1
54"		52.5
24"	114"	100.0
30"		80.4
36"		67.0
42"		57.4
48"		50.2
24"	120"	86.1
30"		68.9
36"		57.4
42"		49.2
48"		43.1



WIDTH (W) = W1  
AT FRAME JAMB

WIDTH (W) =  $\frac{W2 + W3}{2}$   
AT FRAME MULLION

STEP 3: MULLION LOAD CAPACITY

**Trulite**  
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<http://www.trulite.com>

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DEERFIELD BEACH, FL 33441  
p. 800-432-8132 | f. 954-724-2083

PRODUCT:

**IGS450EZ**  
ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

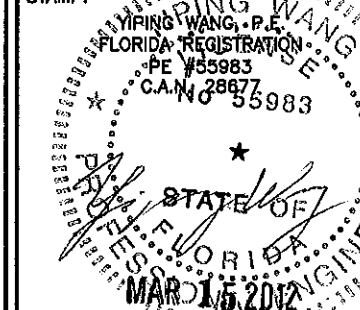
REV# DATE/REMARKS

ENGINEER:

**MCY ENGINEERING, INC.**  
GLAZING CONSULTANT

8501 SW 124 AVE STE. 205A  
MIAMI, FL 33183  
P: 305-271-0117  
Email: [MCY.Engineering@att.net](mailto:MCY.Engineering@att.net)  
[www.MCYEngineering.com](http://www.MCYEngineering.com)

STAMP:



PRODUCT CONTROL APPROVAL:

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No **11-1207.04**  
Expiration Date **04/04/2017**  
By *[Signature]*  
Miami Dade Product Control

DRAWN: S.L.

DATE: 9-22-11

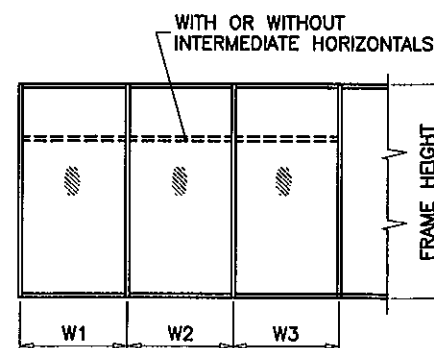
DWG: AD11-24

DRAWING No:

**3 OF 7**

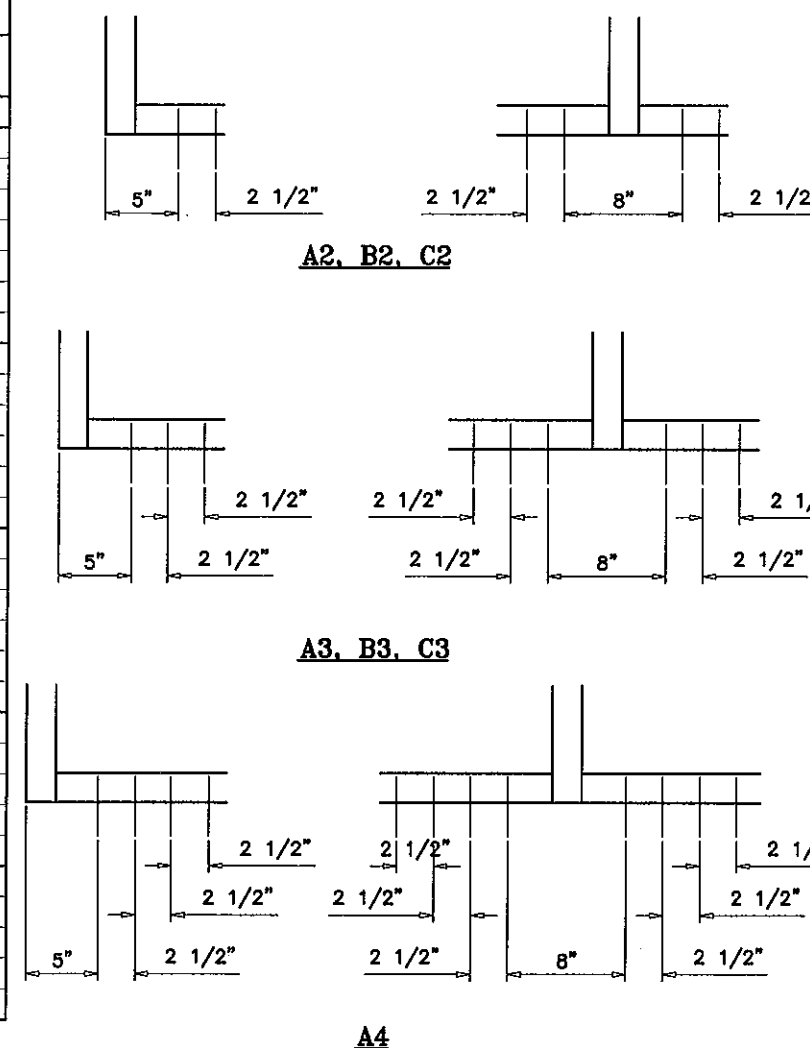
ANCHOR LOAD CAPACITY - PSF EXT.(+) & INT.(-)								
NOMINAL DIMS.		ANCHORS TYPE 'A'			ANCHORS TYPE 'B'		ANCHORS TYPE 'B'	
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	B2	B3	C2	C3
24"	60"	100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
54"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
60"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
66"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
72"	66"	94.3	100.0	100.0	100.0	100.0	100.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
54"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
60"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
66"		93.6	100.0	100.0	100.0	100.0	100.0	100.0
72"	72"	85.8	100.0	100.0	100.0	100.0	100.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
54"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
60"		94.3	100.0	100.0	100.0	100.0	100.0	100.0
66"	78"	85.8	100.0	100.0	100.0	100.0	100.0	100.0
72"		78.6	100.0	100.0	100.0	100.0	100.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
54"		96.8	100.0	100.0	100.0	100.0	100.0	100.0
60"	84"	87.1	100.0	100.0	100.0	100.0	100.0	100.0
66"		79.2	100.0	100.0	100.0	100.0	100.0	100.0
72"		72.6	100.0	100.0	92.3	100.0	100.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
54"	90"	89.8	100.0	100.0	100.0	100.0	100.0	100.0
60"		80.9	100.0	100.0	100.0	100.0	100.0	100.0
66"		73.5	100.0	100.0	93.5	100.0	100.0	100.0
72"		67.4	94.3	100.0	85.7	100.0	94.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		94.3	100.0	100.0	100.0	100.0	100.0	100.0
54"		83.9	100.0	100.0	100.0	100.0	100.0	100.0
60"		75.5	100.0	100.0	96.0	100.0	100.0	100.0
66"		68.6	96.0	100.0	87.3	100.0	95.8	100.0

ANCHOR LOAD CAPACITY - PSF EXT.(+) & INT.(-)								
NOMINAL DIMS.		ANCHORS TYPE 'A'			ANCHORS TYPE 'B'		ANCHORS TYPE 'B'	
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	B2	B3	C2	C3
24"	96"	100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
48"		88.4	100.0	100.0	100.0	100.0	100.0	100.0
54"		78.6	100.0	100.0	100.0	100.0	100.0	100.0
60"	102"	70.8	99.1	100.0	90.0	100.0	98.8	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		95.1	100.0	100.0	100.0	100.0	100.0	100.0
48"		83.2	100.0	100.0	100.0	100.0	100.0	100.0
54"	108"	74.0	100.0	100.0	94.1	100.0	100.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
42"		89.8	100.0	100.0	100.0	100.0	100.0	100.0
48"		78.6	100.0	100.0	100.0	100.0	100.0	100.0
54"	114"	69.9	97.8	100.0	88.9	100.0	97.5	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		99.3	100.0	100.0	100.0	100.0	100.0	100.0
42"		85.1	100.0	100.0	100.0	100.0	100.0	100.0
48"		74.5	100.0	100.0	94.7	100.0	100.0	100.0
54"	120"	70.8	99.1	100.0	100.0	100.0	90.0	100.0
24"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
30"		100.0	100.0	100.0	100.0	100.0	100.0	100.0
36"		94.3	100.0	100.0	100.0	100.0	100.0	100.0
42"		80.9	100.0	100.0	100.0	100.0	100.0	100.0
48"		70.8	99.1	100.0	100.0	100.0	90.0	100.0



WIDTH (W) = W1  
AT FRAME JAMB

WIDTH (W) =  $\frac{W2 + W3}{2}$   
AT FRAME MULLION



**ANCHORS TYPES:** SEE SHEET 5 FOR DESCRIPTION

A2 = (2) ANCHORS TYPE 'A' AT JAMB AND EACH SIDE OF MULLION  
A3 = (3) ANCHORS TYPE 'A' AT JAMB AND EACH SIDE OF MULLION  
A4 = (4) ANCHORS TYPE 'A' AT JAMB AND EACH SIDE OF MULLION

B2 = (2) ANCHORS TYPE 'B' AT JAMB AND EACH SIDE OF MULLION  
B3 = (3) ANCHORS TYPE 'B' AT JAMB AND EACH SIDE OF MULLION

C2 = (2) ANCHORS TYPE 'C' AT JAMB AND EACH SIDE OF MULLION  
C3 = (3) ANCHORS TYPE 'C' AT JAMB AND EACH SIDE OF MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

STEP 4: ANCHOR LOAD CAPACITY

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PRODUCT:

**IGS450EZ**  
ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

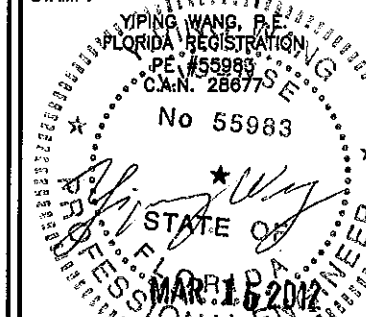
REV# DATE/REMARKS

ENGINEER:

**MCY ENGINEERING, INC.**  
GLAZING CONSULTANT

8501 SW 124 AVE STE. 205A  
MIAMI, FL 33183  
P: 305-271-0117  
Email: MCY.Engineering@att.net  
www.MCYEngineering.com

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PRODUCT CONTROL APPROVAL:

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as complying with the Florida  
Building Code  
Acceptance No. 11-1207.04  
Expiration Date 04/04/2017  
By *[Signature]*  
Miami Dade Product Control

DRAWN: S.L.

DATE: 9-22-11

DWG: AD11-24

DRAWING No:

**4 OF 7**

PRODUCT:

**IGS450EZ**  
ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

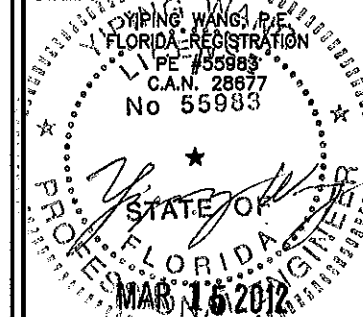
REVN	DATE/REMARKS

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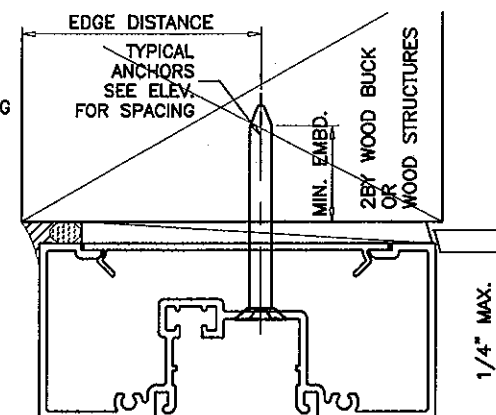
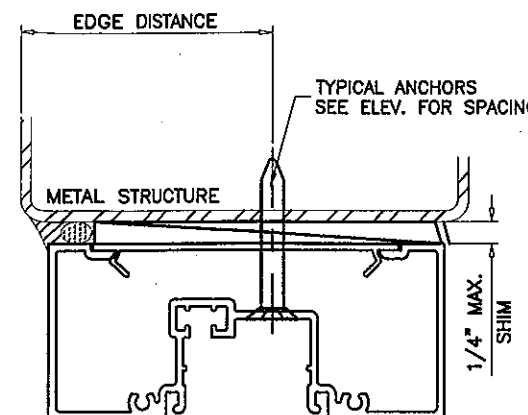
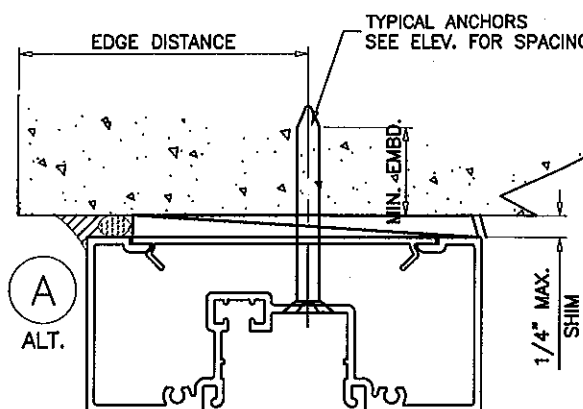
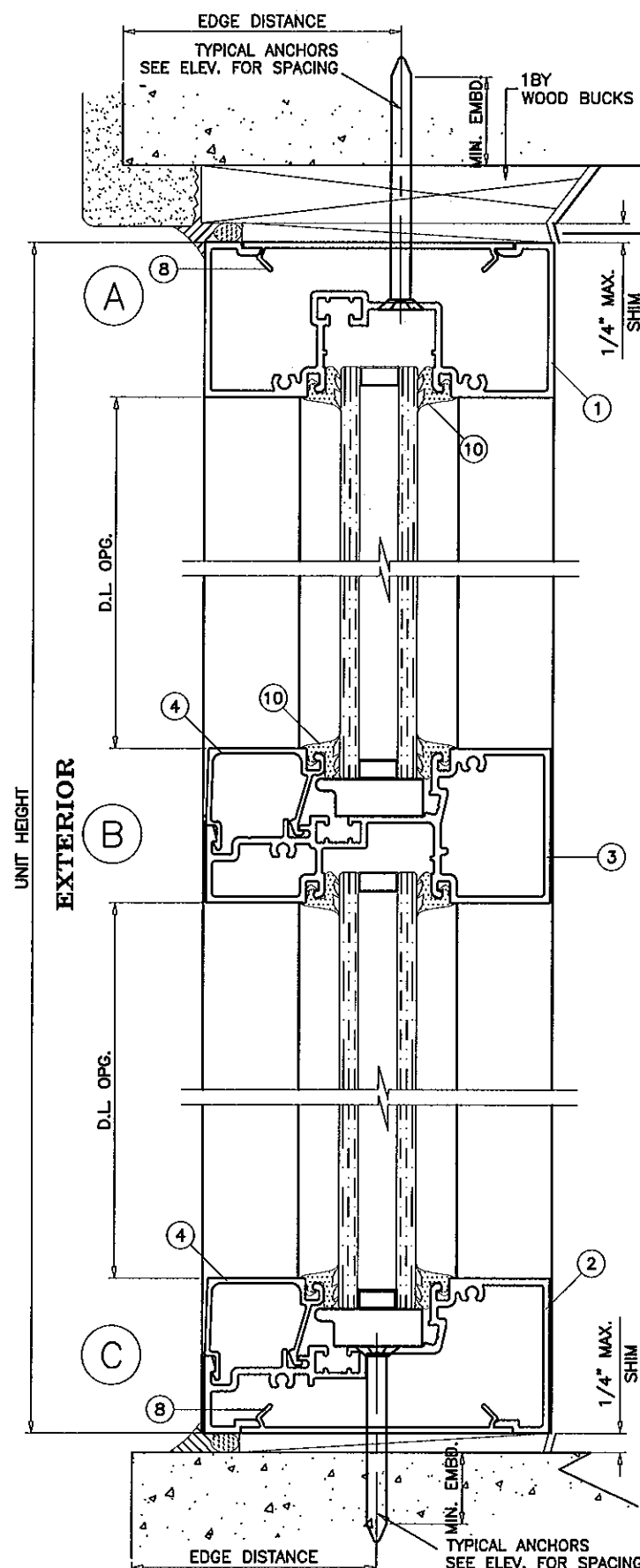
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Acceptance No. **11-1207.04**  
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Miami Trade Product Control

DRAWN: S.L.	DRAWING No:
DATE: 9-22-11	<b>5 OF 7</b>
DWG: AD11-24	



WOOD BUCKS NOT BY TRULITE. MUST SUPPORT  
LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER  
THEM TO THE BUILDING STRUCTURE.

**TYPICAL ANCHORS:** SEE ELEV. FOR SPACING

- TYPE 'A' 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy = 155 KSI)  
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD  
THRU 1BY BUCKS INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY
- TYPE 'B' 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy = 155 KSI)  
DIRECTLY INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY
- TYPE 'C' #14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)  
INTO METAL STRUCTURES  
STEEL : 12 GA. MIN. (Fy = 36 KSI MIN.)  
ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)  
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

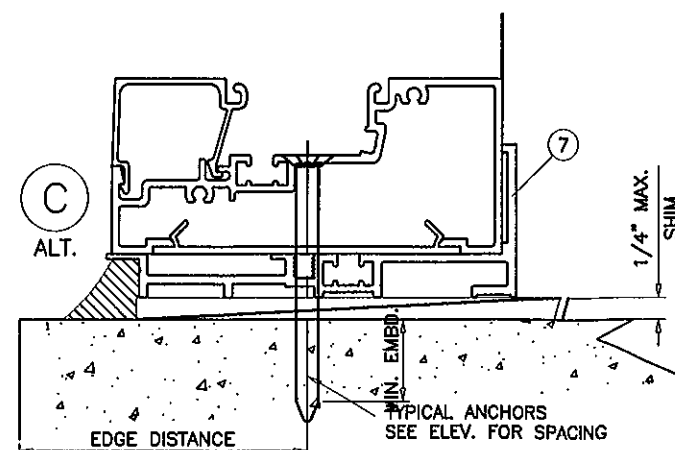
**TYPICAL EDGE DISTANCE**

INTO CONCRETE AND MASONRY = 2-1/2" MIN.  
INTO WOOD STRUCTURE = 1" MIN.  
INTO METAL STRUCTURE = 3/4" MIN.

CONCRETE f'c = 3000 PSI MIN.  
MASONRY f'm = 1500 PSI MIN.

**SEALANTS:**

ALL FRAME CORNERS AND MULLION SEAMS SEALED  
WITH SCHNEE MOREHEAD 5504.







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PRODUCT:

**IGS450EZ**

ALUM. STOREFRONT  
WINDOW WALL SYSTEM  
NON - IMPACT

REV#	DATE/REMARKS

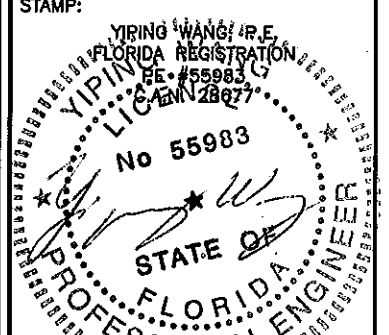
ENGINEER:



**MCY ENGINEERING, INC.**  
GLAZING CONSULTANT

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Email: [MCY.Engineering@att.net](mailto:MCY.Engineering@att.net)  
[www.MCYEngineering.com](http://www.MCYEngineering.com)

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**MAR 15 2012**

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Acceptance No **11-1207.04**  
Expiration Date **04/04/2017**

By *[Signature]*  
Miami Dade Product Control

DRAWN: S.L.

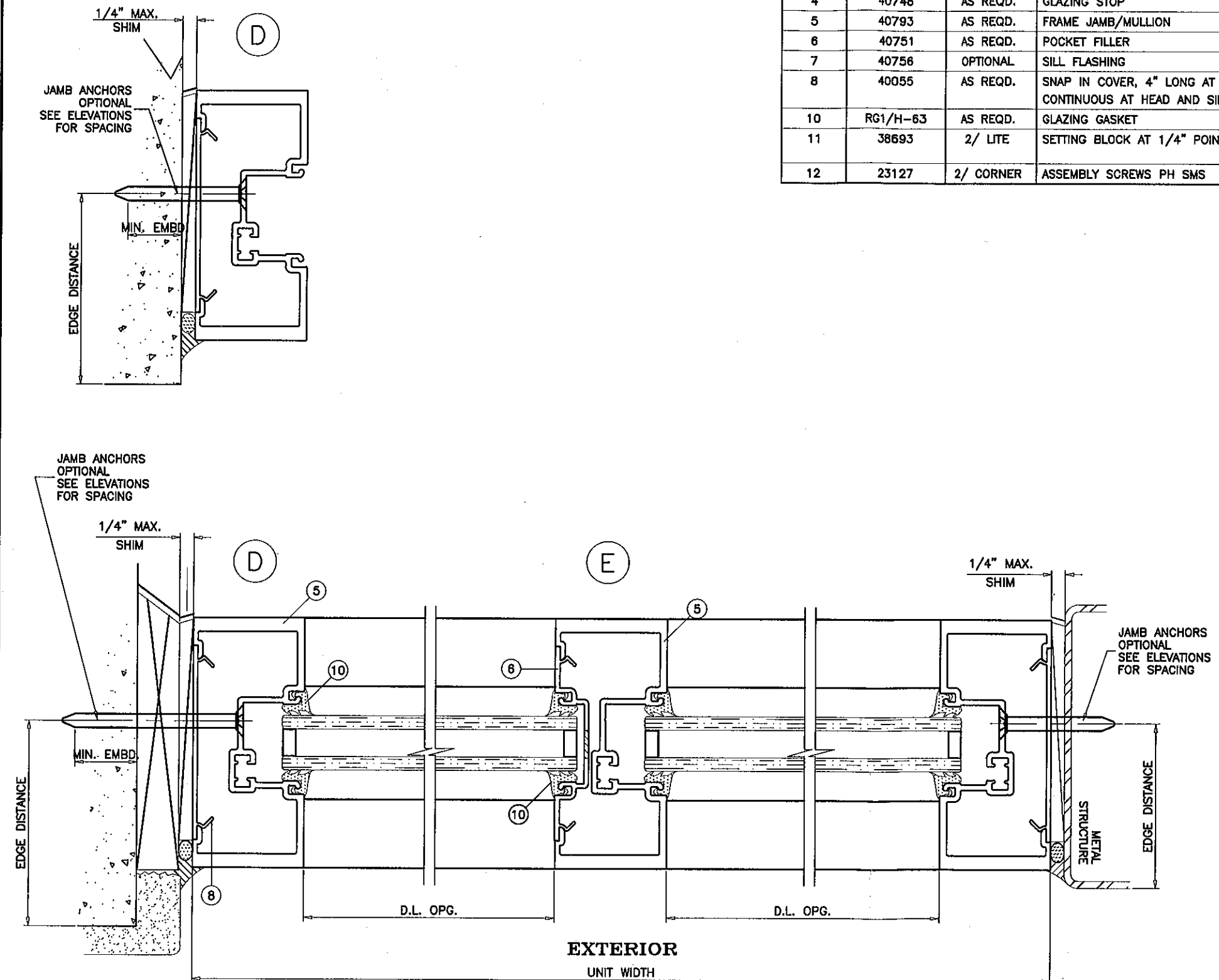
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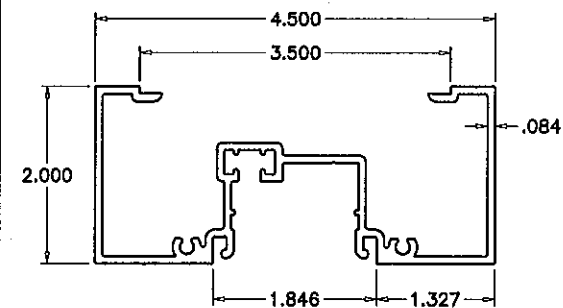
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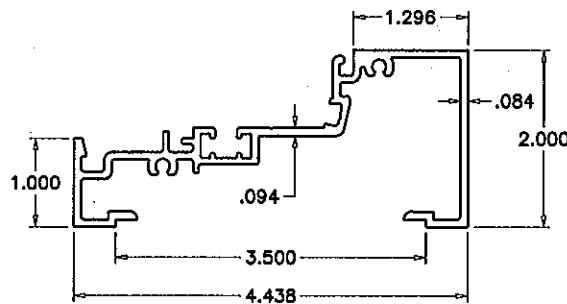
**6 OF 7**

ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	40769	AS REQD.	FRAME HEAD	6063-T5	BONNELL/SAPA
2	40749	AS REQD.	FRAME SILL	6063-T5	BONNELL/SAPA
3	40950	AS REQD.	FRAME HORIZONTAL	6063-T5	BONNELL/SAPA
4	40748	AS REQD.	GLAZING STOP	6063-T5	BONNELL/SAPA
5	40793	AS REQD.	FRAME JAMB/MULLION	6063-T5	BONNELL/SAPA
6	40751	AS REQD.	POCKET FILLER	6063-T5	BONNELL/SAPA
7	40756	OPTIONAL	SILL FLASHING	6063-T5	BONNELL/SAPA
8	40055	AS REQD.	SNAP IN COVER, 4" LONG AT JAMB CONTINUOUS AT HEAD AND SILL	6063-T5	BONNELL/SAPA
10	RG1/H-63	AS REQD.	GLAZING GASKET	EPDM	DUROMETER 70 SHORE-A
11	38693	2/ LITE	SETTING BLOCK AT 1/4" POINTS	EPDM	1" X 1/4" X 2" LONG DUROMETER 85 SHORE-D
12	23127	2/ CORNER	ASSEMBLY SCREWS PH SMS	STEEL	#10 X 1-3/4"

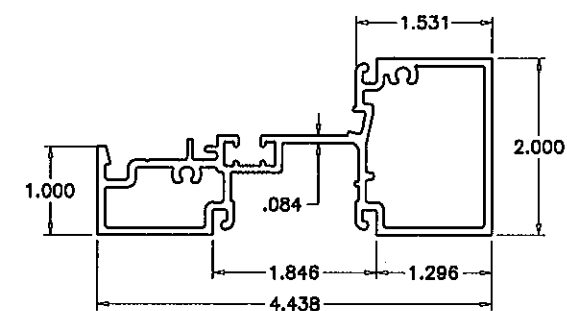




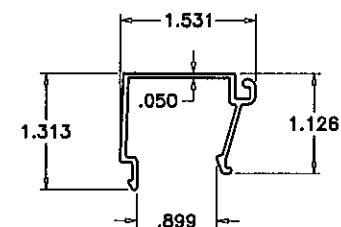
① OPEN BACK HEAD



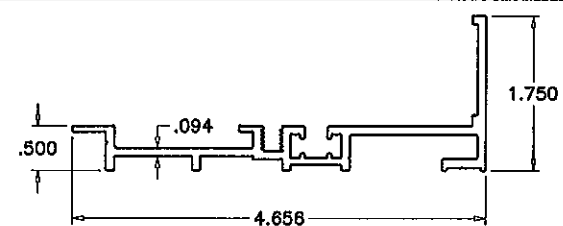
② OPEN BACK SILL



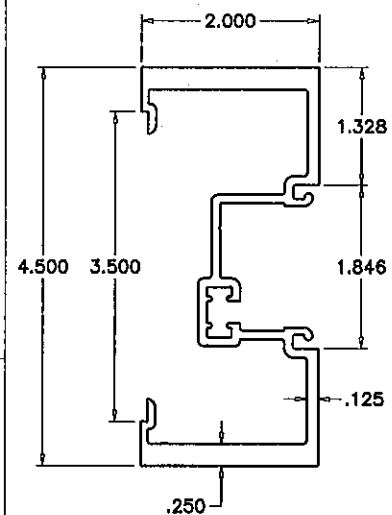
③ INTERMEDIATE HORIZONTAL



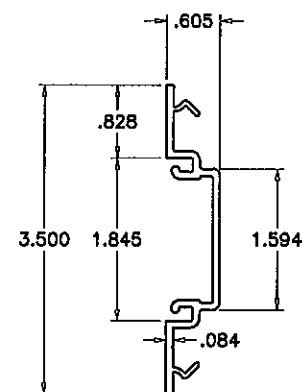
④ GLAZING STOP



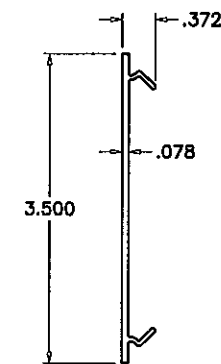
⑦ SILL RECEPTOR (OPTIONAL)



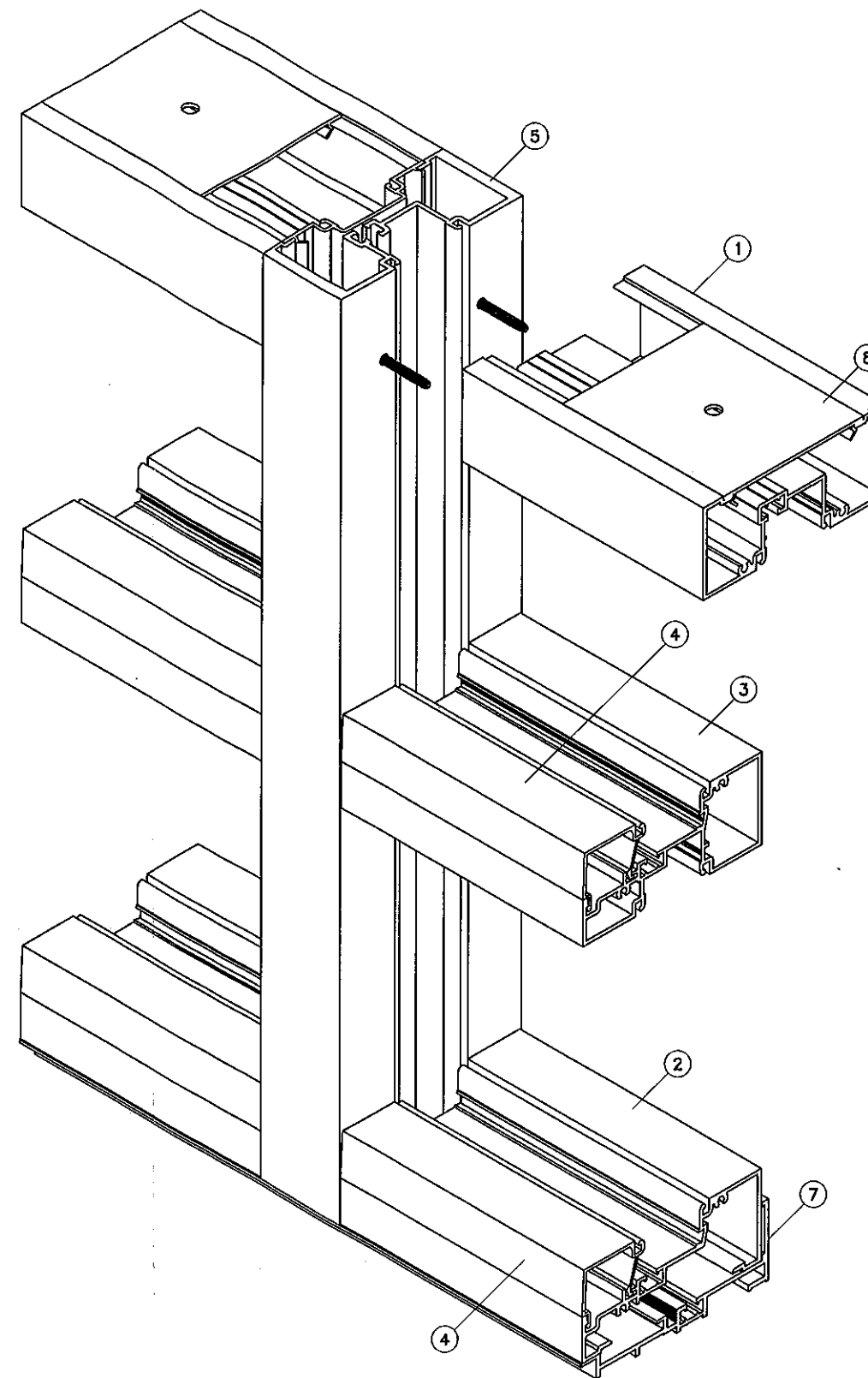
⑤ HEAVY WAY/MULLION



⑥ INSERT FOR OPEN BACK



⑧ FLAT FILLER



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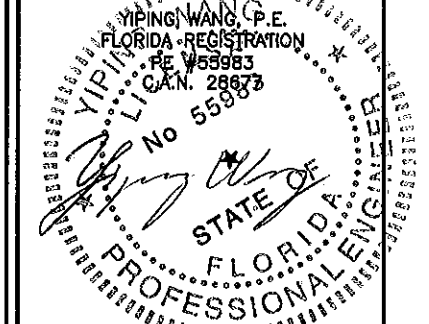
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